



QL-Plasma Pro CNC Plasma Cutting Machine

**Precision Metal Cutting. Industrial
Durability. Intelligent Control.** Engineered by
QuakeLogic Inc.



The **QL-Plasma Pro** is an industrial-grade **CNC plasma cutting system** designed for high-precision cutting of carbon steel, stainless steel, aluminum, and other conductive materials. Built on a **rigid welded steel structure**, it combines advanced motion control, intelligent height tracking, and seamless CAD/CAM workflow for dependable production in manufacturing, research, and educational environments.

 **QUAKELOGIC**

Key Features

Cutting Area

1300 × 2500 mm (X × Y)

Powerful Plasma Source

200A high-current cutting for up to 25 mm steel plate thickness

Precision Motion System

HIWIN linear guideways and rack-and-pinion drive

- **Intelligent Control:** STARFIRE controller with integrated THC (Torch Height Control)
- **CAD/CAM Integration:** FASTCAM nesting software included
- **Safety & Efficiency:** Collision-avoidance Z-axis and water-cooling table
- **Heavy-Duty Construction:** Reinforced frame ensures long-term accuracy and stability



Technical Specifications

Parameter	Specification
Model	QL-Plasma Pro
Working Area (X × Y)	1300 mm × 2500 mm
Cutting Speed	0–8 m/min
Rapid Traverse Speed	0–50 m/min
Cutting Precision	±0.5 mm
Repeatability	±0.05 mm
Plasma Source	125A / 200A (Huayuan or equivalent)
Total Power	8.5 kW
Input Voltage	3-Phase 220/480 V AC, 60 Hz
Drive System	Leadshine stepper motors & drivers
Controller	STARFIRE CNC with automatic height control
Software	FASTCAM nesting and G-code generation
Start Method	Non-contact arc striking
Cooling	Water-cooled table with smoke exhaust
Transmission	Rack & pinion + linear guideways
Data Transfer	USB port
Machine Dimensions (L × W × H)	3550 × 1900 × 1300 mm (approx.)
Machine Weight	~1200 kg

System Components

STARFIRE CNC controller with touch interface

Huayuan plasma power supply (125A or 200A)

Torch height controller (THC)

Industrial water table with smoke extraction duct

FASTCAM CAD/CAM software with automatic nesting

Heavy-duty plasma torch with electrode & nozzle kit

Leadshine stepper motors and drivers

Schneider electrical components

HIWIN linear guideways

Standard transformer (480V, 3-Phase, 60 Hz)



Applications



Shipbuilding & Marine Fabrication



Construction & Structural Steel



Automotive & Aerospace Components



Boiler, Pipeline, and Tank Manufacturing



Agricultural & Mining Machinery



Educational and Research Laboratories

Materials: Carbon steel, stainless steel, aluminum, copper, galvanized sheet, titanium, and other conductive metals.



Control System

1

STARFIRE CNC Controller

- Intuitive graphical interface with USB support
- Real-time display of cutting path and coordinates
- Automatic torch height adjustment for smooth cutting
- Arc voltage feedback for consistent kerf quality

2

FASTCAM Nesting Software

- Automatic nesting optimization to minimize waste
- DXF import for CAD drawings
- Integrated G-code output compatible with STARFIRE

Construction & Design

Reinforced Welded Frame

Designed for vibration damping and accuracy retention

Industrial Electrical Components

Schneider, AirTAC, and Huayuan systems

Exhaust Fan System

Extracts smoke and particulate efficiently

Collision-Protection Z-Axis

Protects torch assembly from impact

Water-Cooled Cutting Table

Improves safety and reduces fumes

Included Accessories

- CNC controller with USB cable
- Complete plasma torch assembly
- Water-cooling and exhaust system
- Standard consumables (nozzles, electrodes)
- Power transformer (480V/3-Phase)
- Tool and accessory kit
- Operation and maintenance manual

Optional Accessories

- Flame cutting head for dual-process plasma/flame operation
- Automatic air filtration system
- High-speed dust collector and exhaust ducting
- Additional nozzle and electrode sets
- Work table extension for large panels

Utility Requirements

Parameter	Requirement
Power Supply	380 V AC ±10%, 50/60 Hz, 3-Phase
Compressed Air	≥ 0.6 MPa (dry, oil-free)
Cooling System	Integrated water-cooled table
Operating Temperature	0–40°C
Relative Humidity	≤ 85% non-condensing



Warranty & Support

Standard Warranty

12 months covering all parts and labor under normal operation

On-Site Installation & Training

Setup, calibration, and operator instruction by QuakeLogic technicians



Remote Technical Assistance

Software and troubleshooting support

Spare Parts Availability

Full supply of consumables and replacement components

Contact Information



QuakeLogic Inc.

4010 Foothills Blvd., Suite 103/194
Roseville, CA 95747, USA

+1 (916) 899-0391

sales@quakelogic.net www.product.s.quakelogic.net



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Live Datasheet